

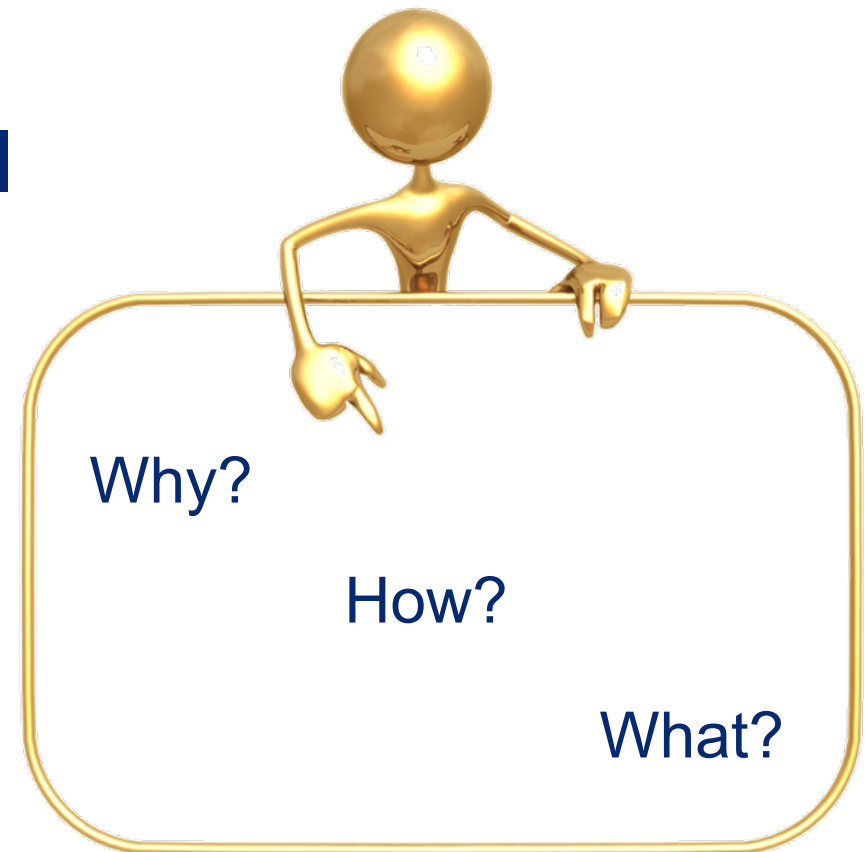
# Planning of energy efficiency investments in a pulp mill

A stochastic programming model  
with multiple objectives

Elin Svensson  
2009-05-05

# Outline of the lecture

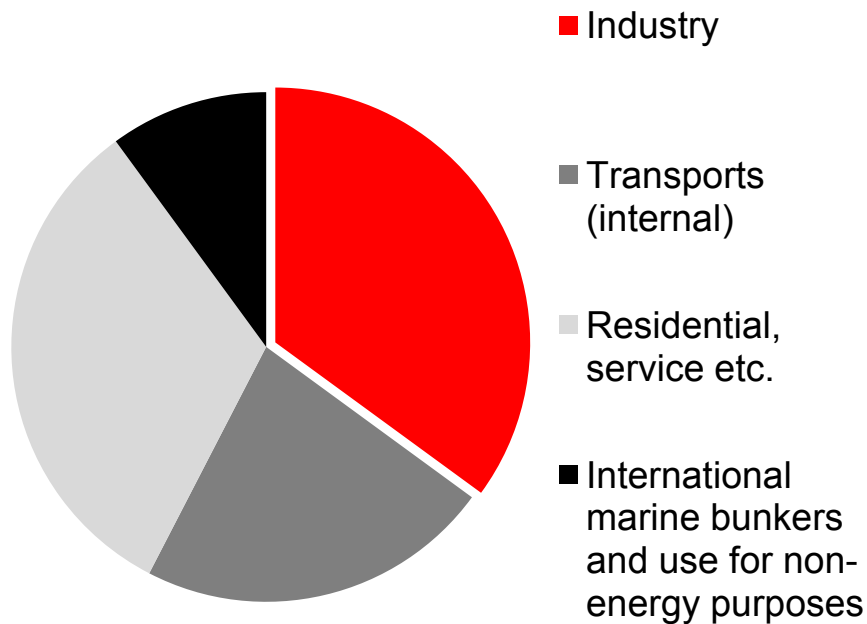
- Background
- Optimization model
- Assignment



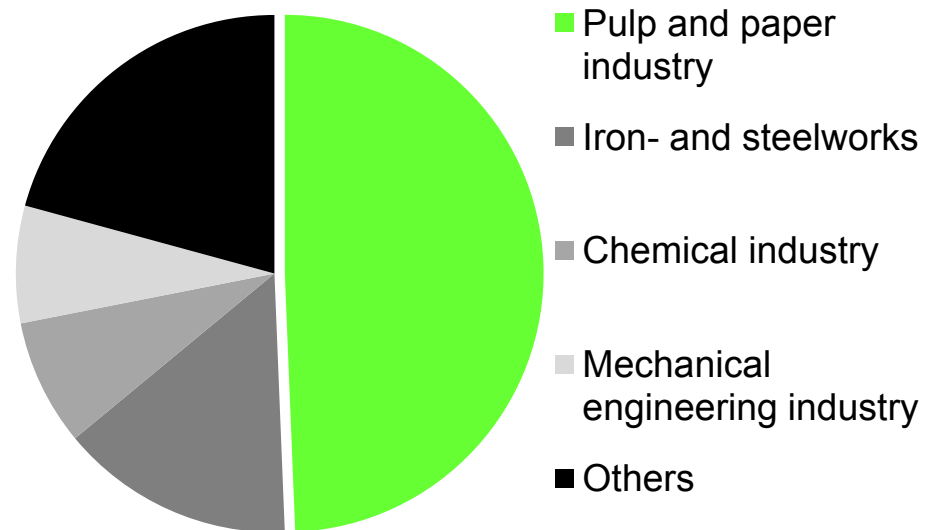
# Background

## Energy use in Swedish industry

Total energy use in Sweden 2006\*  
(~450 TWh)



Energy use in Swedish industry 2006  
(~160 TWh)

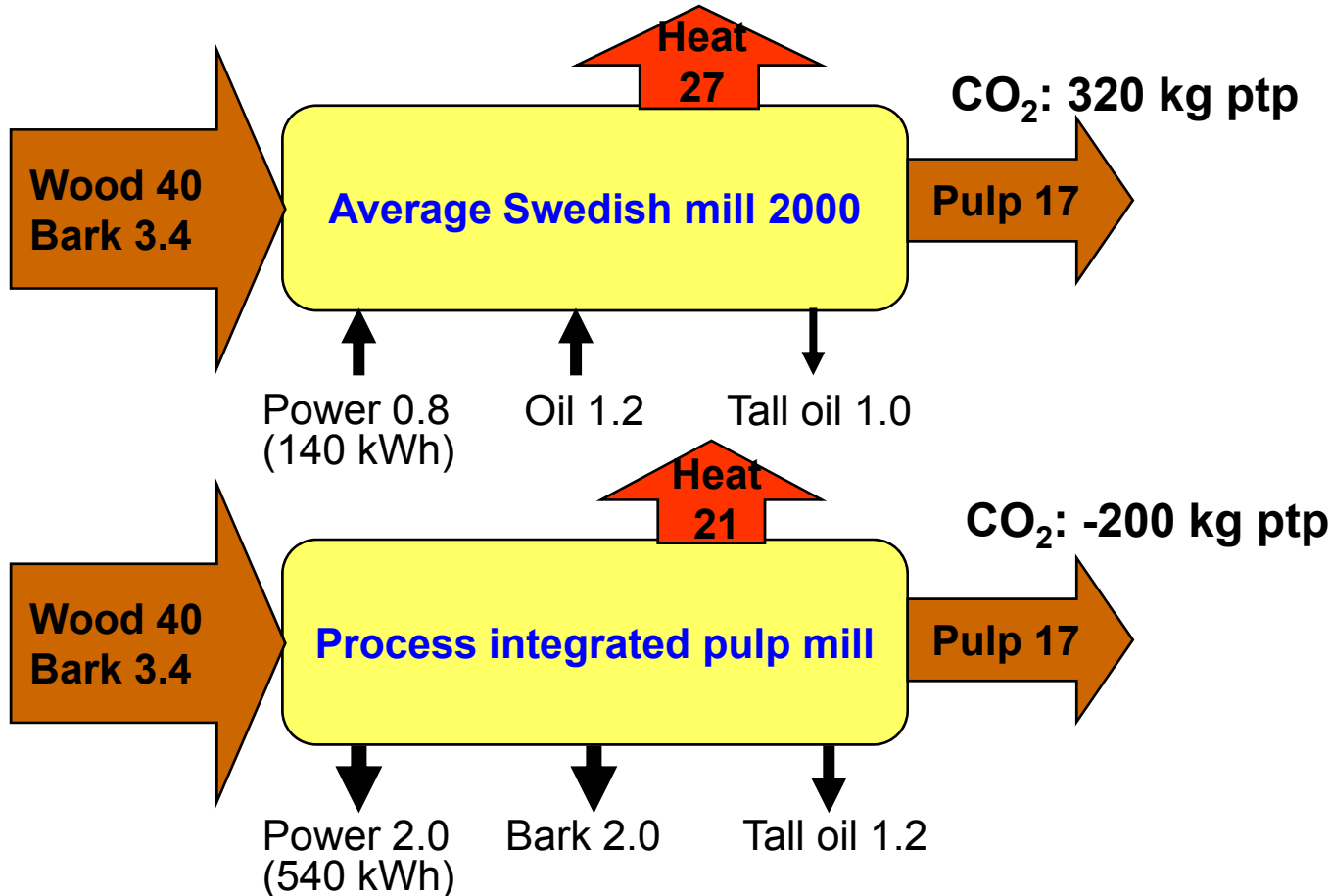


\*Excluding nuclear power losses, transmission and distribution losses

Based on data from the Swedish Energy Agency

# Background

## Pulp mill energy balances

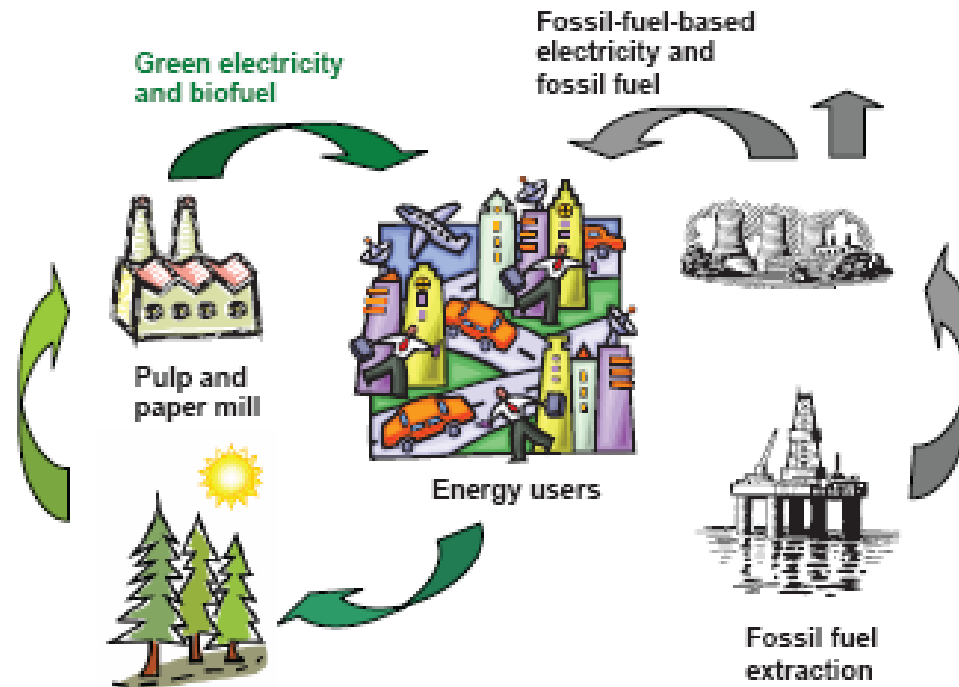


New energy products for sale → Good business!



# Background

## A pulp and paper mill



*Axelsson (2008) Energy Export Opportunities from Kraft Pulp and Paper Mills and Resulting Reductions in Global CO<sub>2</sub> Emissions*

# Background

## Difficult decisions

- Not all energy saving measures can be combined --> We have to choose!
- Uncertain future energy market
  - Electricity and fuel prices
  - Emissions charges and taxes
- Several objectives
  - Economy
  - CO<sub>2</sub> emissions
  - Etc



# Optimization model

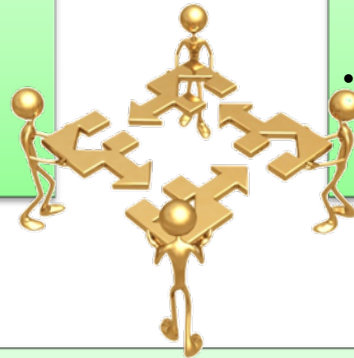
## Important features

### Mixed-integer programming

- Decision variables:
  - Typically binary

### Multistage stochastic programming

- Decision structure:
  - Decisions  $\rightarrow$  Realizations  $\rightarrow$  Decisions
- Uncertainty modelling:
  - Energy market scenarios with assumed *probability distribution*



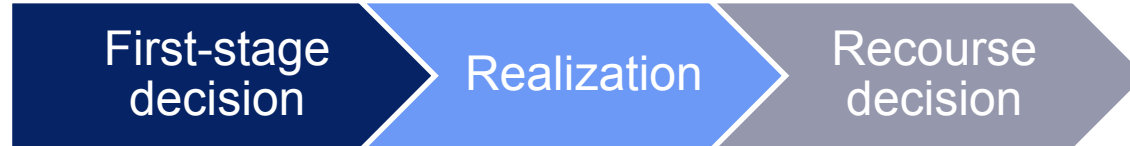
### Multiobjective programming

- Two objective functions:
  - $E[\text{NPV}]$ : The *expected* net present value
  - $E[\text{CO}_2]$ : The *expected*  $\text{CO}_2$  emissions reductions

# Optimization model

## Stochastic programming

- Two-stage decision model



- Favours **flexible** and **robust** solutions, and solutions **hedging** against uncertainty
- **Multistage models** are also possible



- Maximization of the expected value – **probability distributions** are required



# Optimization model

Modelling the future energy market

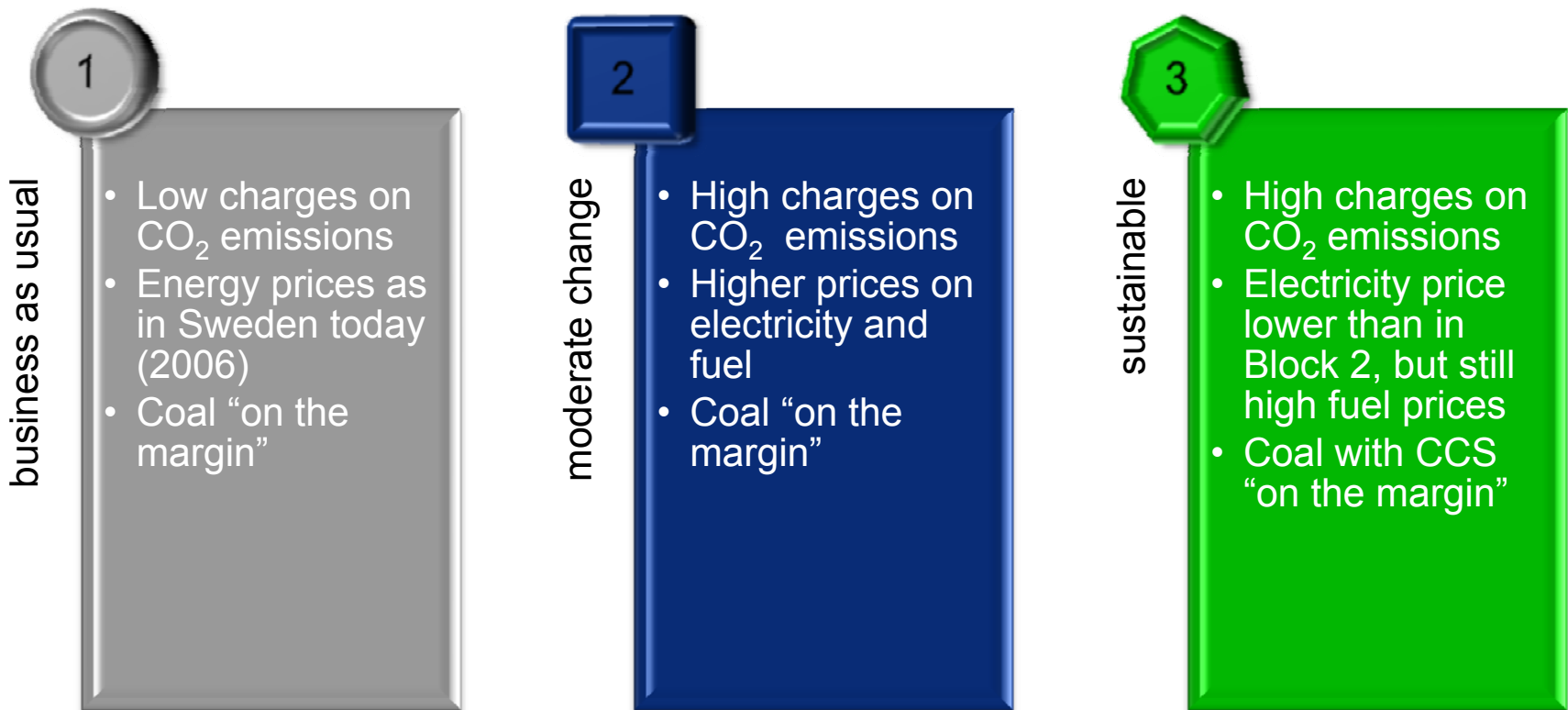
How would you model future energy prices?

What are the difficulties?

*Discuss in small groups*

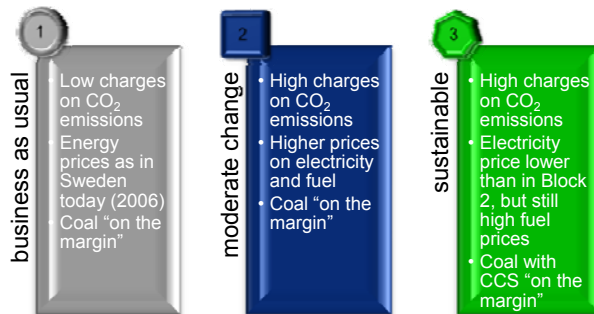
# Optimization model

## Scenario model

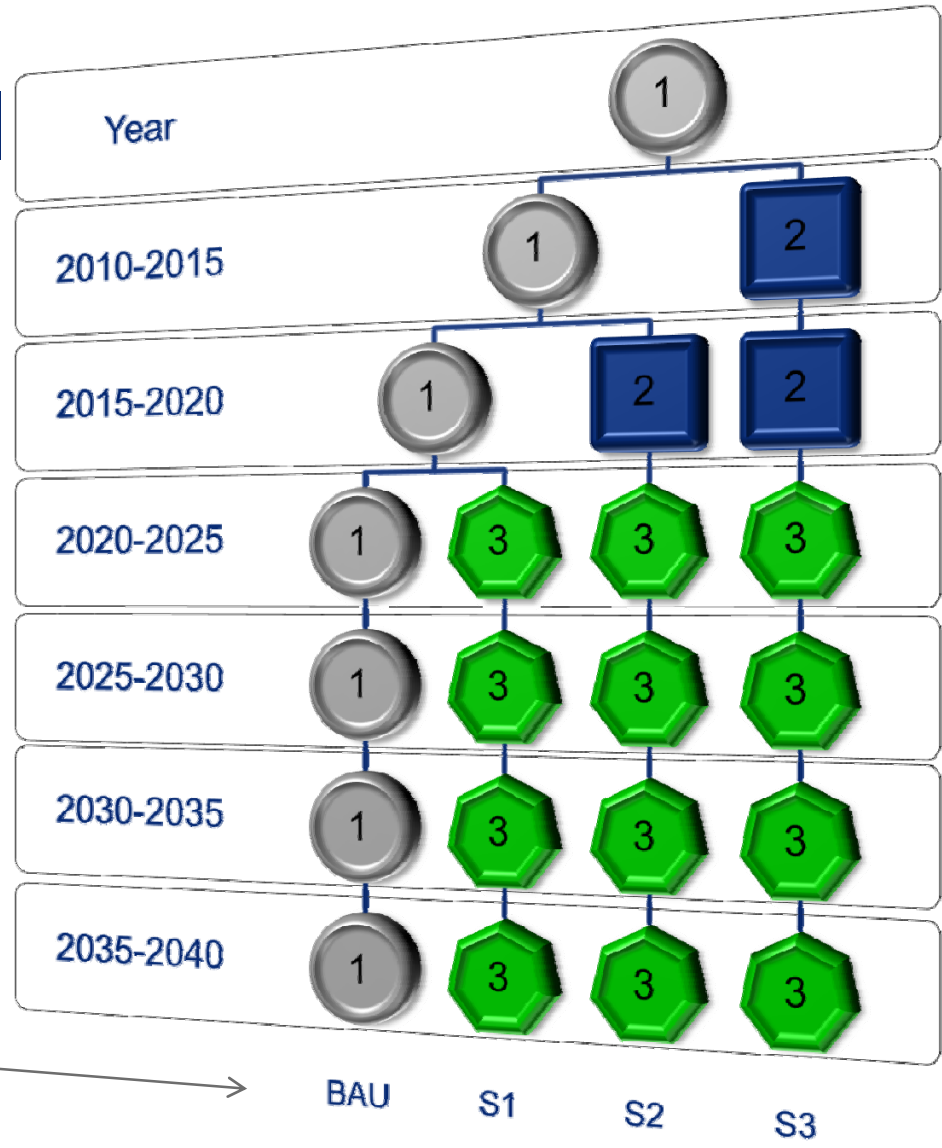


# Optimization model

## Scenario model



BAU Business As Usual  
 S1 Sustainability, distant future  
 S2 Sustainability, near future  
 S3 Sustainability, very soon



# Time for a break?



# Optimization model

## Evaluating investments

Net present value

$$\text{NPV} = -C_0 + \sum_{t=1}^T \frac{C_t}{(1+r)^t}$$

Rule for 1 investment option: Invest if  $\text{NPV} > 0$

For several options: Invest in the options which gives the highest NPV

Optimal investment plan = The investment plan with maximum *expected* NPV

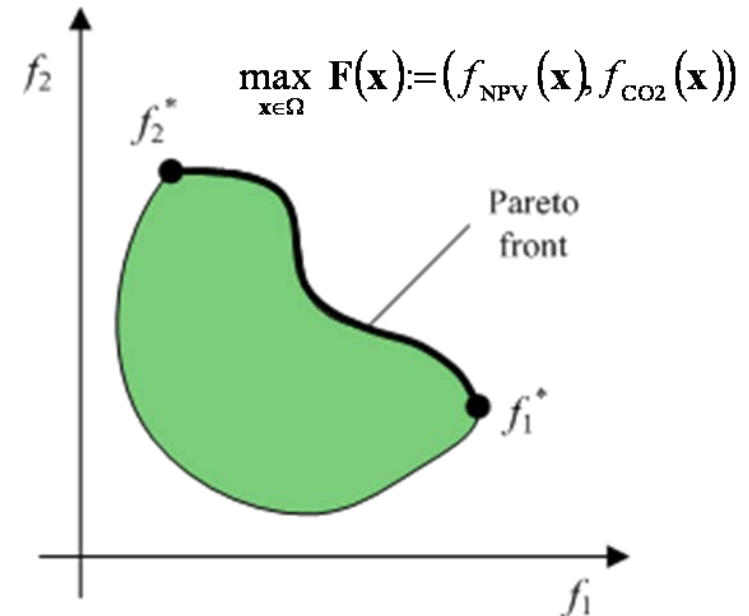
$$\text{maximize } E[\text{NPV}(x)] := -C_0(x_0) + \sum_{s \in S} p_s \sum_{t=1}^T \frac{C_t(x_0, x_s, \omega_s)}{(1+r)^t}$$

# Optimization model

## Multiobjective programming

### Pareto-optimal solutions

One objective cannot be improved without worsening at least one other objective. Also known as non-dominated solutions.



# Optimization model

## Objective functions

The economic objective:

The expected net present value of the investments

$$f_{\text{NPV}} := \sum_{n \in N} \text{pr}^n (\phi(\ell(n)) f_R(\alpha^n, \xi^n) - \psi(\ell(n)) f_C(\hat{x}^n, \hat{y}^n, \delta^n))$$

The CO<sub>2</sub> objective:

The expected "net present value" of the emissions reductions

$$f_{\text{CO}_2} := \sum_{n \in N} \text{pr}^n \phi(\ell(n)) f_{\text{Em}}(\alpha^n, \xi^n)$$

# Optimization model

Finding Pareto optimal solutions

How will the Pareto front look like for a MILP problem (like this one)?

Which methods can be used to find the Pareto optimal solutions?

*Discuss in small groups*



# Optimization model

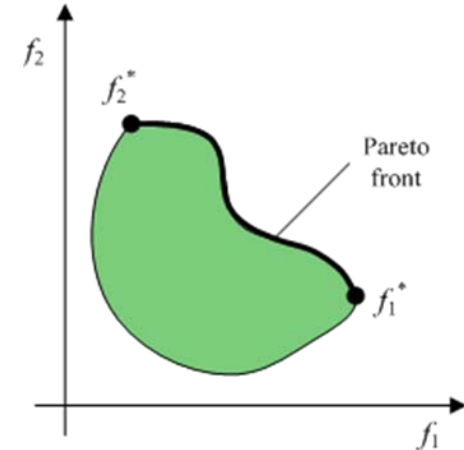
## The $\varepsilon$ -constraint method

$$\max_{\mathbf{x} \in \Omega} \mathbf{F}(\mathbf{x}) := (f_{\text{NPV}}(\mathbf{x}), f_{\text{CO}_2}(\mathbf{x}))$$



$$\begin{array}{l} \max \\ \text{subject to} \end{array} \left. \begin{array}{l} f_{\text{NPV}}(\mathbf{x}) \\ f_{\text{CO}_2}(\mathbf{x}) \geq \varepsilon \\ \mathbf{x} \in \Omega \end{array} \right\}$$

Articulates the preference of the decision-maker



Extreme values of  $\varepsilon$ .

Upper limit =

Maximum value of  $f_{\text{CO}_2}(\mathbf{x})$  for  $\mathbf{x}$  in  $\Omega$

Lower limit =

Value of  $f_{\text{CO}_2}(\mathbf{x}^*)$  where  $\mathbf{x}^*$  is the optimal solution to the maximization of  $f_{\text{NPV}}(\mathbf{x})$  for  $\mathbf{x}$  in  $\Omega$ .

# Optimization model

## Examples of constraints

- Active investments

$$x_m^n = x_m^{p(n)} + \hat{x}_m^{p(n)} - \tilde{x}_m^{p(n)}, \quad m \in M, n \in N \setminus R.$$

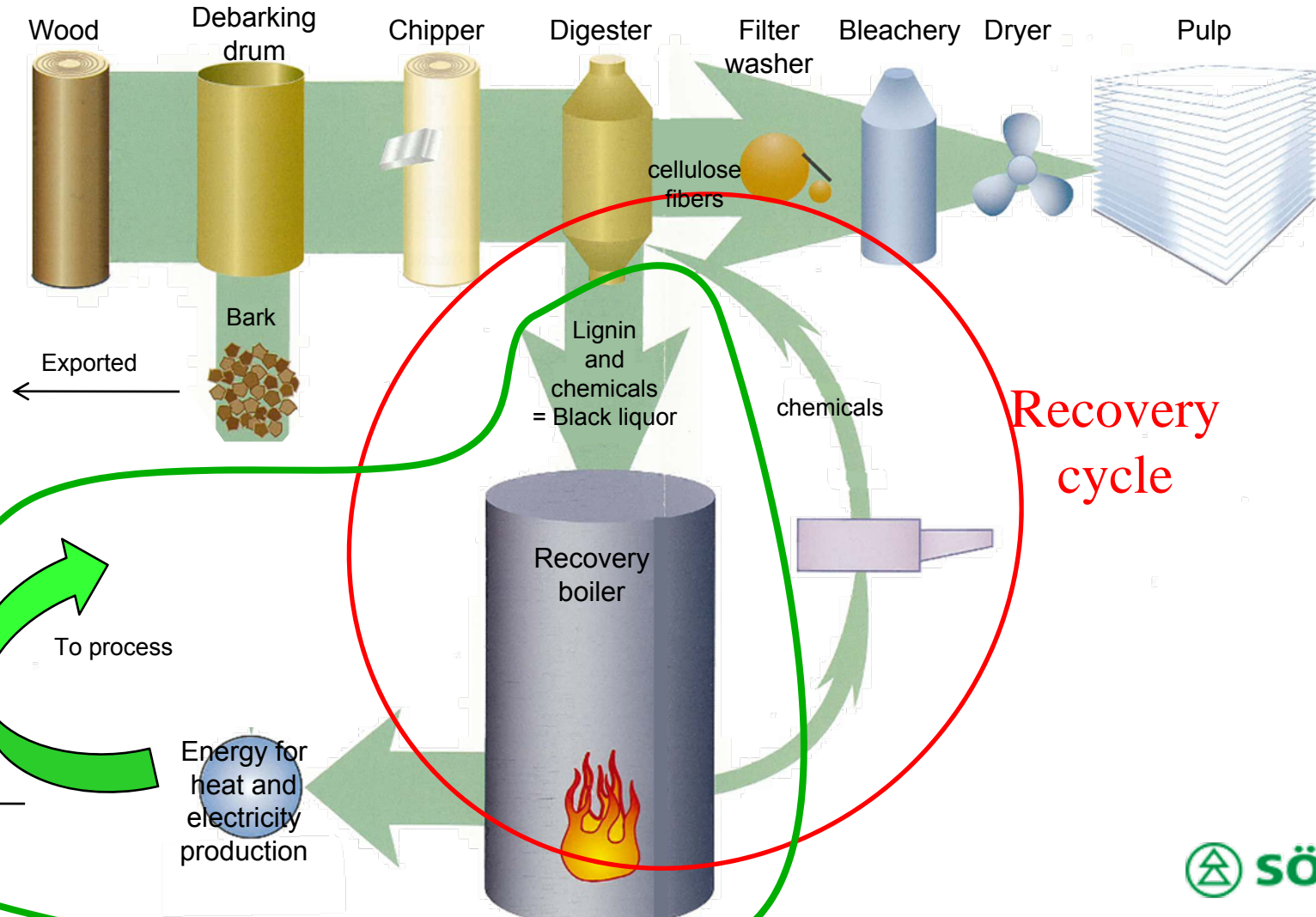
- Steam balances

$$\sum_{u \in U \setminus (Q \cup L)} \rho_{u,MP}^n \leq \sum_{m \in M} x_m^n s_{m,MP} + \sum_{u \in Q} (\rho_{u,HP}^n - \rho_{u,MP}^n) h_{u,MP}, \quad n \in N$$

- Energy conversion

$$\alpha_u^n \leq \sum_{p \in P} q_{up} \rho_{up}^n + \gamma_u^n, \quad u \in U \setminus L, n \in N$$

# Assignment - The pulp mill

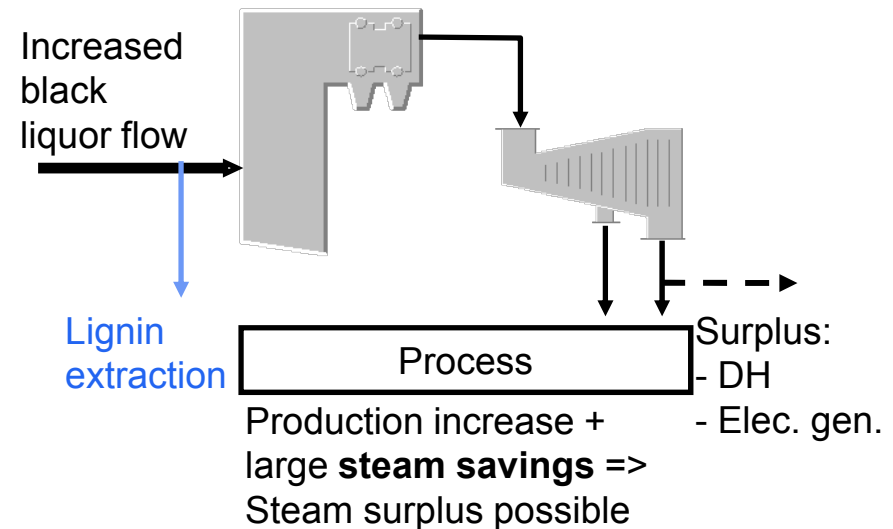
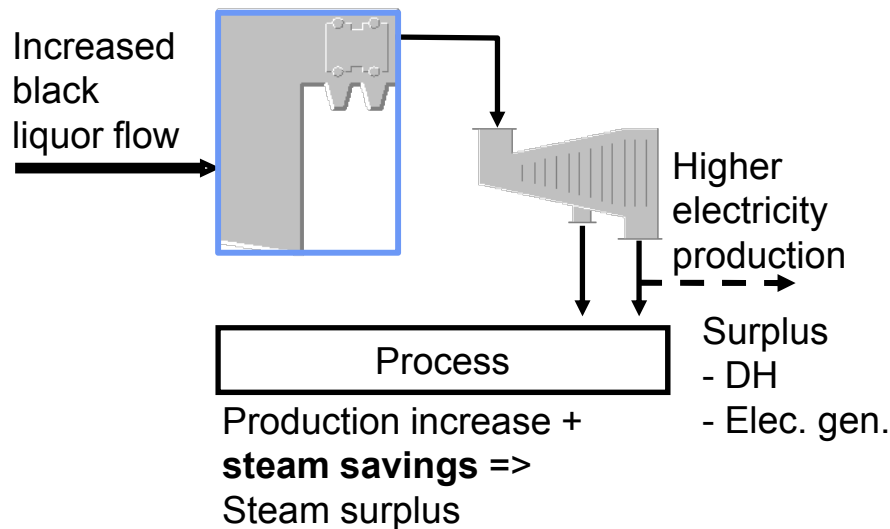


# Assignment

## A production increase at the pulp mill

*Decision taken to increase the pulp production by 25%. The recovery boiler is a bottleneck.*

Recovery Boiler Upgrade (RBU)



# Assignment

Optimal solution – The optimal investment plan

- Which investments are made and when  
AMPL: `activate`
- What capacities of turbines, lignin extraction, etc have been invested in  
AMPL: `size`

# Assignment

## Exercises

1. Find the economically optimal investment plan  $\Rightarrow \varepsilon_{\text{low}}$
2. Find the investment plan that maximizes the CO<sub>2</sub> emissions reductions  $\Rightarrow \varepsilon_{\text{high}}$
- 3-4. Construct a Pareto graph and discuss its appearance
- 5-6. Investigate the sensitivity of the solution to variations in various parameters

# Assignment

## Consultation

- Before the end of this week  
My office at Heat and Power Technology  
Room 1208, Chemistry building
- After Friday, by e-mail only:  
[elin.svensson@chalmers.se](mailto:elin.svensson@chalmers.se)



# Good luck!



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