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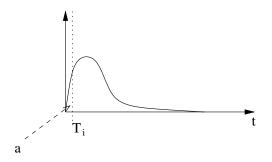




- A wind power turbine with fourteen major components
- A crane is required for the replacement of failed components
- Failure of a component ⇒ opportunity for replacement of other components
- ⇒ Decide whether some other components should also be replaced, based on
  - the components' life distributions (historical and condition data)
  - the price of new components
  - the maintenance occasion (crane) cost
  - the remaining life of the turbine

Greedy solves subproblem

# Deterministic component lives

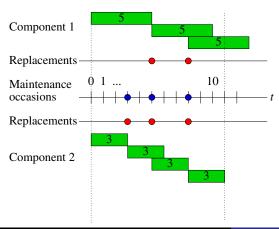


For each component  $i \in \mathcal{N}$ , choose the component's life  $T_i$  such that

$$P(t \leq T_i) = a$$
,

for a small value of  $a \in (0,1)$ .

cost: 
$$2c_1 + 3c_2 + 3d$$



### Definition

#### Given:

- the life  $T_i$  of each component i
- costs c; for replacem. of component i
- costs d for each maintenace occasion
- the time horizon T
- Minimize the total maintenance cost

Modelled as a MILP by Dickman, Epstein & Wilamowsky, 1991

# The opportunistic replacement problem

### Sets

Introduction

Time steps: 
$$\mathcal{T} = \{1, \dots, T\}$$
  
Components:  $\mathcal{N} = \{1, \dots, N\}$ 

Components: 
$$\mathcal{N} = \{1, \dots, N\}$$

### Variables

$$x_{it} = egin{array}{ll} 1, & ext{if component } i ext{ is to be replaced at time } t, \ 0, & ext{otherwise,} \end{array} i \in \mathcal{N}, t \in \mathcal{T},$$

$$z_t = \begin{cases} 1, & \text{if maintenance is to be performed at time } t, \\ 0, & \text{otherwise,} \end{cases}$$

## The opportunistic replacement problem

### Objective function:

$$\min \quad \sum_{t \in \mathcal{T}} \left( \sum_{i \in \mathcal{N}} c_{it} x_{it} + dz_t \right),$$

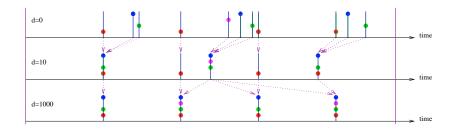
#### Constraints:

$$\begin{aligned} x_{it} &\leq z_t & \textit{OR} & \sum_{i \in \mathcal{N}} x_{it} \leq \textit{N} z_t ? & \textit{2min}! \\ \sum_{t=\ell+1}^{\ell+T_i} x_{it} &\geq & 1, & \ell \in \{0,\dots,T-T_i\}, & i \in \mathcal{N}, \\ x_{it} &\in & \{0,1\}, & t \in \mathcal{T}, & i \in \mathcal{N}, \\ z_t &\in & \{0,1\}, & t \in \mathcal{T}. \end{aligned}$$

# Small example

Introduction

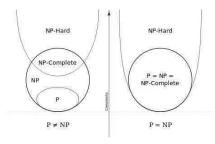
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# Theoretical properties

- Complexity: NP-hard.
- The integrality requirement on x<sub>it</sub> can be relaxed
- If the values of  $z_t$  are fixed, the resulting optimization problem in the variables  $x_{it}$  can be solved using the greedy algorithm
- See Almgren et al. (2012): "The opportunistic replacement problem: theoretical analyses and numerical tests"

- NP: decision problems verifiable in polynomial time
- P: polynomially solvable problems (e.g. shortest path, LP, assignment problem, MST (matroid), matroid intersection)
- NPC: If all problems in NP are polynomially reducible to problem A, then A is in NPC
- NP-hard: If A is NPC and A is polynomially reducible to B then B is NP-hard

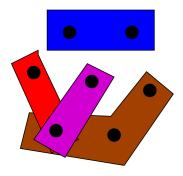


## NP, P and NPC

### Example (set covering decision problem)

Given:  $\mathcal{K} = \{1, \dots, k\}, \ \mathcal{S}_1, \dots, \mathcal{S}_m \subset \mathcal{K}$ 

Question: Is there a cover of cardinality  $\leq M$ ?



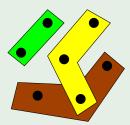
### NP-hard

Introduction

NP-hard: If A is NPC and A is polynomially reducible to B  $\Rightarrow$  then B is NP-hard

### Example (set covering optimization problem)

• Given:  $\mathcal{K} = \{1, \dots, k\}$ ,  $S_1, \dots, S_m \subset \mathcal{K}$ . Question: Which is the cover of lowest cardinality?



# The opportunistic replacement problem is NP-hard

#### **Theorem**

Set covering is polynomially reducible to the opportunistic replacement problem

#### Proof.

- Consider the opportunistic replacement problem with N=k, T=m,  $T_i=m$ , d=1, and  $c_{it}=0$  if  $i\in\mathcal{S}_t$  and  $c_{it}=2$  otherwise
- Show that a solution to this ORP yields an optimal solution to the SC, 10 min!

# Total unimodularity

#### Definition

A matrix A is TU if the determinant of each square submatrix of A is equal to -1,0 or 1.

### Example

The matrix 
$$\begin{pmatrix} 1 & 0 & 0 \\ 0 & 1 & 1 \\ 1 & 1 & 1 \end{pmatrix}$$
 is TU but  $\begin{pmatrix} 1 & 1 & 0 \\ 1 & 0 & 1 \\ 0 & 1 & 1 \end{pmatrix}$  is not TU

### Theorem

- If A is TU then (A, I) is TU.
- If A has the "consecutive ones property" then A is TU
- If A describes a network flow then A is TU
- If A is TU then  $A^{T}$  is TU

### Theorem

- Consider  $x^* \in \arg\min\{c^{\mathrm{T}}x \mid x \in \mathbb{Z}^n, Ax \leq b\}$
- If A is TU, b is integral and a solution to the LP-relaxation is  $x_{LP}^* \in \arg\min\{c^{\mathrm{T}}x|x \in \mathbb{R}^n, Ax \leq b\}$  then  $c^{\mathrm{T}}x^* = c^{\mathrm{T}}x_{LP}^*$

### Proof.

- Constraint is equivalent to Ax + Is = b
- Optimal basis B is a submatrix of (A, I)
- Optimal solution  $(x_B, x_N) = (B^{-1}b, 0)$
- Cramers rule  $B^{-1} = \frac{B^*}{\det B}$ ,  $B^*$  product of elements in B
- $B^{-1}$  is integral  $\Rightarrow B^{-1}b$  is integral



#### Theorem

Introduction

If the values of  $z_t$  are fixed and integral, then there exists an optimal LP solution to the remaining problem with integral values on  $x_{it}$ 

#### Proof.

• Prove this by considering the constraint matrix! 5min!



### Theorem

If the costs depend monotonically on time (i.e.,  $c_{it} \ge c_{i,t+1}$  or  $c_{it} \le c_{i,t+1}$  and the maintenance occasions are fixed (i.e.,  $z_t$  are fixed), then a greedy algorithm yields and optimal maintenance schedule

### Proof.

Which greedy algorithm? 2 minutes!



## Discussion

Introduction

Which algorithm could use the TU property and the greedy property?