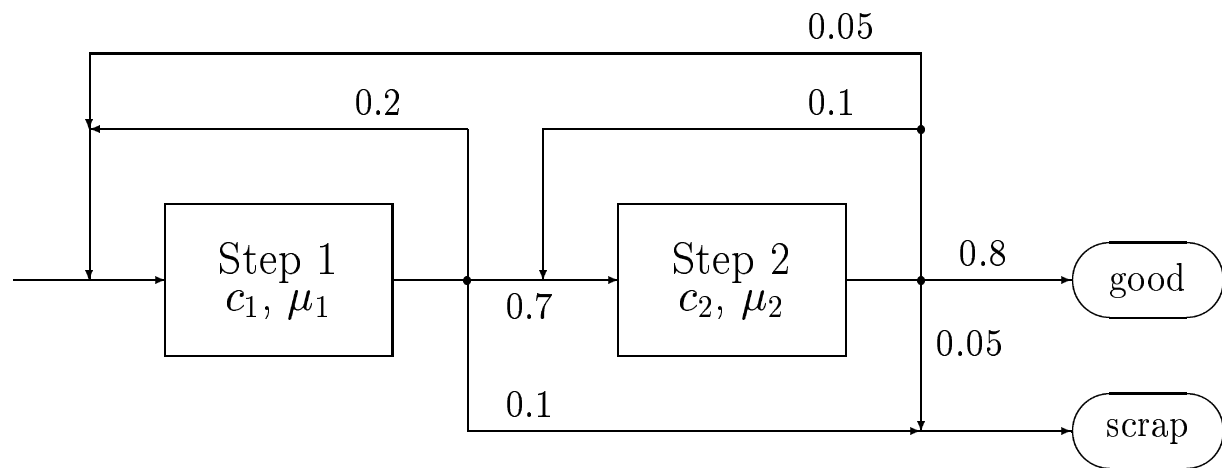




Tillverkningsprocessen i exempel 2.8

| Transition                  | Sannolikhet      |
|-----------------------------|------------------|
| Step 1 $\rightarrow$ Step 1 | $P(1, 1) = 0.2$  |
| Step 1 $\rightarrow$ Step 2 | $P(1, 2) = 0.7$  |
| Step 1 $\rightarrow$ scrap  | $P(1, s) = 0.1$  |
| Step 2 $\rightarrow$ Step 1 | $P(2, 1) = 0.05$ |
| Step 2 $\rightarrow$ Step 2 | $P(2, 2) = 0.1$  |
| Step 2 $\rightarrow$ scrap  | $P(2, s) = 0.05$ |
| Step 2 $\rightarrow$ good   | $P(2, g) = 0.8$  |

sammanfattas i en transitionsmatris

$$\mathbf{P} = \begin{bmatrix} 0.2 & 0.7 & 0.1 & 0.0 \\ 0.05 & 0.1 & 0.05 & 0.8 \\ 0.0 & 0.0 & 1.0 & 0.0 \\ 0.0 & 0.0 & 0.0 & 1.0 \end{bmatrix}$$

över tillståndsrummet

$$E = \{1, 2, s, g\} = \{1, 2\} \cup \{s\} \cup \{g\}$$

Av intresse i sammanhanget är

$$F(1, s) = \Pr\{\text{detaljen kasseras}\}$$

och

$$F(1, g) = 1 - F(1, s) = \Pr\{\text{detaljen godkännes}\}$$

samt genomsnittlig tillverkningskostnad

$$X = \{X_n; n = 0, 1, \dots\}$$

$$E = \{0, 1\}$$

$X_n = 0$  innebär att traktorn står stilla dag  $n$

$X_n = 1$  innebär att traktorn fungerar dag  $n$

$$\mathbf{P} = \begin{bmatrix} 0 & 1 \\ 0.1 & 0.9 \end{bmatrix}$$

$$\begin{aligned} \Pr\{X_{n+1} = 1 | X_n = 0\} &= \Pr\{X_1 = 1 | X_0 = 0\} \\ &= P(0, 1) = 1 \end{aligned}$$

$$\begin{aligned} \Pr\{X_{n+1} = 1 | X_n = 1\} &= \Pr\{X_1 = 1 | X_0 = 1\} \\ &= P(1, 1) = 0.9 \end{aligned}$$

$$\Pr\{X_{n+2} = 1 | X_n = 0\} = \Pr\{X_2 = 1 | X_0 = 0\} = 0.9$$

$$\Pr\{X_{n+2} = 1 | X_n = 1\} = \Pr\{X_2 = 1 | X_0 = 1\} = 0.91$$

$$\mathbf{P}^2 = \begin{bmatrix} 0.1 & 0.9 \\ 0.09 & 0.91 \end{bmatrix}$$

$$X = \{X_n; n = 0, 1, \dots\}$$

$$E = \{a, b, c\}$$

$X_n = a$  innebär att säljaren är i stad  $a$  vecka nr  $n$ , etc

$$\mathbf{P} = \begin{bmatrix} 0 & 0.50 & 0.50 \\ 0.75 & 0 & 0.25 \\ 0.75 & 0.25 & 0 \end{bmatrix}$$

$$\mathbf{P}^2 = \begin{bmatrix} 0.75 & 0.125 & 0.125 \\ 0.1875 & 0.4375 & 0.375 \\ 0.1875 & 0.375 & 0.4375 \end{bmatrix}$$

T.ex,

$$\Pr\{X_2 = a | X_0 = b\} = \mathbf{P}^2(b, a) = 0.1875$$

$$\Pr\{X_2 = c | X_0 = b\} = \mathbf{P}^2(b, c) = 0.375$$

$$\Pr\{X_2 = c | X_0 = c\} = \mathbf{P}^2(c, c) = 0.4375$$

$$\mathbf{f} = [1000 \quad 1200 \quad 1250]^T$$

$$E[f(X_2)|X_0 = a] = \mathbf{P}^2 \mathbf{f}(a)$$

$$= [0.75 \quad 0.125 \quad 0.125] \begin{bmatrix} 1000 \\ 1200 \\ 1250 \end{bmatrix} \approx 1056.25$$

$$\text{Antag } \Pr\{X_0 = a\} = 0.5, \Pr\{X_0 = b\} = 0.3$$

$$\text{och } \Pr\{X_0 = c\} = 0.2$$

$$\text{Definiera } \mu = [0.5 \quad 0.3 \quad 0.2]$$

$$\Pr_\mu\{X_1 = a\} = 0.375$$

$$\text{Ekvationen } \pi \mathbf{P} = \pi \text{ lösas av}$$

$$\pi = \frac{1}{7} [3 \quad 2 \quad 2] \approx [0.428 \quad 0.286 \quad 0.286]$$

$$\lim_n \frac{1}{n} \sum_{i=0}^{n-1} f(X_m) = \frac{7900}{7} \approx 1128.57$$

| NUMBER OF<br>CUSTOMERS | TYPE OF TRADE                   |                   |
|------------------------|---------------------------------|-------------------|
| 275                    | Sedan for sedan                 | $s \rightarrow s$ |
| 180                    | Sedan for station wagon         | $s \rightarrow w$ |
| 45                     | Sedan for convertible           | $s \rightarrow c$ |
| 80                     | Station wagon for sedan         | $w \rightarrow s$ |
| 120                    | Station wagon for station wagon | $w \rightarrow w$ |
| 150                    | Convertible for sedan           | $c \rightarrow s$ |
| 50                     | Convertible for convertible     | $c \rightarrow c$ |

$$E = \{s, w, c\}$$

$X_n = s$  innebär att kunden kör en "sedan" år  $n$ , etc

$$\mathbf{P} = \begin{bmatrix} \frac{275}{500} & \frac{180}{500} & \frac{45}{500} \\ \frac{80}{200} & \frac{120}{200} & \frac{0}{200} \\ \frac{150}{200} & \frac{0}{200} & \frac{50}{200} \end{bmatrix} = \begin{bmatrix} 0.55 & 0.36 & 0.09 \\ 0.40 & 0.60 & 0 \\ 0.75 & 0 & 0.25 \end{bmatrix}$$

$$\mathbf{P}^2 = \begin{bmatrix} 0.514 & 0.414 & 0.072 \\ 0.460 & 0.504 & 0.036 \\ 0.600 & 0.270 & 0.130 \end{bmatrix}$$

$$\mathbf{P}^3 = \begin{bmatrix} 0.5023 & 0.4334 & 0.0643 \\ 0.4816 & 0.4680 & 0.0504 \\ 0.5355 & 0.3780 & 0.0865 \end{bmatrix}$$

$$\begin{aligned} \Pr\{X_{1997} = s, X_{2000} = s | X_{1996} = s\} &= P(s, s)P^3(s, s) \\ &\approx 0.55 \cdot 0.5023 \approx 0.276 \end{aligned}$$

$$\mathbf{f} = [1200 \quad 1500 \quad 2500]^T$$

$$E[f(X_{1999})|X_{1996} = s] = E[f(X_3)|X_0 = s] = \mathbf{P}^3 \mathbf{f}(s)$$

$$= [0.5023 \quad 0.4334 \quad 0.0643] \begin{bmatrix} 1200 \\ 1500 \\ 2500 \end{bmatrix} \approx 1413.61$$

$$X = \{X_n; n = 0, 1, \dots\}$$

$$E = \{1, 2, 3, 4\}$$

$$\mathbf{P} = \begin{bmatrix} 1 & 0 & 0 & 0 \\ 0 & 0.3 & 0.7 & 0 \\ 0 & 0.5 & 0.5 & 0 \\ 0.2 & 0 & 0.1 & 0.7 \end{bmatrix}$$

$$E_1 = \{1\}, E_2 = \{2, 3\}, \text{tillståndet } 4 \text{ är transient}$$

$$\mathbf{P}_1 = [1], \mathbf{P}_2 = \begin{bmatrix} 0.3 & 0.7 \\ 0.5 & 0.5 \end{bmatrix}$$

$$\pi \mathbf{P}_2 = \pi \Rightarrow \pi = \frac{1}{12} [5 \quad 7] \approx [0.417 \quad 0.583]$$

$$\mathbf{R} = \begin{bmatrix} \infty & 0 & 0 & 0 \\ 0 & \infty & \infty & 0 \\ 0 & \infty & \infty & 0 \\ \infty & \infty & \infty & \frac{10}{3} \end{bmatrix}$$

$$\mathbf{F} = \begin{bmatrix} 1 & 0 & 0 & 0 \\ 0 & 1 & 1 & 0 \\ 0 & 1 & 1 & 0 \\ \frac{2}{3} & \frac{1}{3} & \frac{1}{3} & \frac{7}{10} \end{bmatrix}$$



$$E = \{1, 2, s, g\}$$

$$\mathbf{P} = \begin{bmatrix} 0.2 & 0.7 & 0.1 & 0.0 \\ 0.05 & 0.1 & 0.05 & 0.8 \\ 0.0 & 0.0 & 1.0 & 0.0 \\ 0.0 & 0.0 & 0.0 & 1.0 \end{bmatrix}$$

Tillstånden 1, 2 är transienta

Tillstånden  $s, g$  är absorberande

Irreducibla klasser är följaktligen

$$E_s = \{s\}, E_g = \{g\}$$

Restriktionen av  $\mathbf{P}$  till de transienta tillstånden 1, 2 är

$$\mathbf{Q} = \begin{bmatrix} 0.2 & 0.7 \\ 0.05 & 0.1 \end{bmatrix}$$

$$\mathbf{b}_s = \begin{bmatrix} 0.10 \\ 0.05 \end{bmatrix}$$

$$\mathbf{R} = (\mathbf{I} - \mathbf{Q})^{-1} \approx \begin{bmatrix} 1.3139 & 1.0219 \\ 0.0730 & 1.1679 \end{bmatrix}$$

$$(\mathbf{I} - \mathbf{Q})^{-1} \mathbf{b}_s \approx \begin{bmatrix} 0.1825 \\ 0.0657 \end{bmatrix}$$

$$\text{S\aa } F(1, s) \approx 0.1825$$

$$\mathbf{b}_g = \begin{bmatrix} 0.0 \\ 0.8 \end{bmatrix}$$

$$(\mathbf{I} - \mathbf{Q})^{-1} \mathbf{b}_g \approx \begin{bmatrix} 0.8175 \\ 0.9343 \end{bmatrix}$$

$$\text{S\aa } F(1, g) \approx 0.8175$$

(forts av exempel 2.8)

Cost of raw material:  $c_r = 150$  per part

Processing cost:  $f(1) = 200$ ,  $f(2) = 300$  each time a part is processed in Step 1 and 2, resp

Disposal cost:  $c_s = 50$  per part sent to scrap

$$C = c_r + f(1)N_1 + f(2)N_2 + c_s I_{\{T^s < \infty\}}$$

$$C = 150 + 200N_1 + 300N_2 + 50I_{\{T^s < \infty\}}$$

$$E[C|X_0 = 1] = 150 + 200R(1, 1) + 300R(1, 2) + 50F(1, s)$$

$$\mathbf{R} = (\mathbf{I} - \mathbf{Q})^{-1} \text{ ger oss}$$

$$R(1, 1) \approx 1.3139, R(1, 2) \approx 1.0219$$

$$\text{Vi vet redan att } F(1, s) \approx 0.1825$$

$$\text{Så } E[C|X_0 = 1] \approx 728.47$$